



Dart Aerospace Ltd.
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D5067-011
Job Sheet 203186



Part No: D5067-011Job Qty: 1 pcs

Part Name: Basket Assembly, Heavy Duty Lid, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5067 REV.A IPP REV:A 17.08.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing



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Container No: S243387



Part: D5067-011

Job No: 203186

Serial No/Batch: S243387

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/24/19

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130 Packaging 3-1 - Stock - B4B 1 pcs	12/16/19	0.00 0.00	QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	DAS
			Packaging 3 - 25 - B4B	78 DEC 24 2019
			Packaging 3 - 26 - B4B	9-89
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA 1 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	DEC 24 2019 DAS
			QC 21 - SA - 70	70
			QC 21 - SA - 53	9-89

Part Op 110 - ASSEMBLE AS PER DWG (SEE NOTE 8) AND INSTALL PLACARD.
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

PHG

Job BOM				013509
Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	110-Handfinish - 4 - Assembly	5019014
AN3-11A	Bolt	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5209077
AN3-14A	Bolt	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5237976
AN3-16A	Bolt	2 Ea (2 ea)	110-Handfinish - 4 - Assembly	5157471-3
AN310-4	Nut	3 Ea (3 ea)	110-Handfinish - 4 - Assembly	5220760
AN310C4	Nut	3 Ea (3 ea)	110-Handfinish - 4 - Assembly	5222961
AN4-12	Bolt	3 Ea (3 ea)	110-Handfinish - 4 - Assembly	5227969-1
AN4-13A	Bolt	6 Ea (6 ea)	110-Handfinish - 4 - Assembly	5158579
AN4C15	BOLT	1 Ea (1 ea)	110-Handfinish - 4 - Assembly	5235117
AN5-17A	Bolt	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5228272
D2530	Handle Weldment	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5244409
D2535	Spring	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5154034
D2537	Bushing	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5149824
D2690-10	Lanyard Assembly	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5229171
D2690-6	Lanyard	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5122253
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5235626
D3914-041	Long Basket Lid Assembly (350)	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5240387
D3917-3	Washer	6 pcs (6 ea)	110-Handfinish - 4 - Assembly	5214916
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5224195
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5204642
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5221465
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5236106
D3953-7	Spring Spacer	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5215803
D3953-9	Gas Spring Washer	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5188752
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5215772
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5242683
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5181142
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5233587
D4713-1	Spacer	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5194879
D5068-041	Long Basket Base Assembly, LH/RH	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5240519
D5533-200	Placard, Max Load	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5132621
D5554-1	Bracket	2 pcs (2 ea)	110-Handfinish - 4 - Assembly	5115580
MS17984-C412	Pin, Quick Release	1 Ea (1 ea)	110-Handfinish - 4 - Assembly	5160822
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Handfinish - 4 - Assembly	5222672
MS21042L3	Nut	10 Ea (10 ea)	110-Handfinish - 4 - Assembly	5211532
MS21042L4	Nut	6 Ea (6 ea)	110-Handfinish - 4 - Assembly	5166694-3
MS21042L5	Nut	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5225327
MS24665-151	Cotter Pin	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5144955
MS24665-300	Cotter Pin	2 Ea (2 ea)	110-Handfinish - 4 - Assembly	5157261
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	110-Handfinish - 4 - Assembly	5050161
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	110-Handfinish - 4 - Assembly	5181723
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea)	110-Handfinish - 4 - Assembly	5104373
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Handfinish - 4 - Assembly	5216887
NAS1149F0432P	Washer (AN960-416L)	18 Ea (18 ea)	110-Handfinish - 4 - Assembly	5200161
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	110-Handfinish - 4 - Assembly	5214711-3
NAS1515H4L	Washer	2 Ea (2 ea)	110-Handfinish - 4 - Assembly	5225322

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Handfinish - 4 - Assembly	97447A010	4	623	0
	AN3-11A	4	381	0
	AN3-14A	4	175	0
	AN3-16A	2	93	0
	AN310-4	3	59	0
	AN310C4	3	44	0
	AN4-12	3	73	0
	AN4-13A	6	1,827	0
	AN4C15	1	19	0
	AN5-17A	4	74	0
	D2530	1	15	0
	D2535	2	97	0
	D2537	2	68	0
	D2690-10	1	6	0
	D2690-6	1	92	0
	D3912-041	1	8	0
	D3914-041	1	4	0
	D3917-3	6	120	0
	D3953-17	2	36	0
	D3953-19	1	26	0
	D3953-21	1	41	0
	D3953-3	2	15	0
	D3953-7	2	27	0
	D3953-9	2	77	0
	D3969-3	1	37	0
	D4150-041	1	8	0
	D4151-041	1	13	0
	D4151-043	1	7	0
	D4713-1	1	45	0
	D5068-041	1	0	0
	D5533-200	1	16	0
	D5554-1	2	19	0
	MS17984-C412	1	13	0
	MS17984-C413	1	31	0
	MS21042L3	10	2,541	0
	MS21042L4	6	5,695	0
	MS21042L5	4	604	0
	MS24665-151	4	184	0
	MS24665-300	2	478	0
	MS3367-5-0	1	99	0
	NAS1149C0432R	2	1,952	0
	NAS1149C0463R	3	151	0
	NAS1149F0332P	16	4,882	0
	NAS1149F0432P	18	962	0
	NAS1149F0563P	4	323	0
	NAS1515H4L	2	283	0

Part Specifications

Specifications could not be found.

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MIRB (QSI042)							
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
								Completed By:			
								Lead hand / Supervisor			
								QC / QA Coordinator			